



## HIGHLIGHTS

- Really counting calories, using a “bomb” from IKA
- QA with the same bug every time—lyophilized microorganisms from MicroBioLogics

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## Measuring Calories in Food: the Bomb Calorimeter



By Kai-Oliver Linde, IKA-Works, Inc.

Did you ever wonder how the “calories” on your favorite food labels are determined? How did they know that seven pretzels equate to 130 calories, or that one cup of herbal tea will cost you two calories? There are actually a number of different ways to calculate the amount of calories in food.

### Measuring Calories

The most commonly used method for food labeling is to determine the amount of each component in the food (i.e., proteins, fats, carbohydrates, alcohol, organic acids) and add up the amounts of energy for each component. One of the main procedures to calculate these values, the “4-9-4 Method,” was developed by Professor W.O. Atwater. More detailed information about this procedure can be found at the U.S. Department of Agriculture Web site, [www.usda.gov](http://www.usda.gov).

The concept itself is simple, but how do we know the amount of energy or the number of calories contained in each component? To answer that question, we will begin by defining “calorie.” Short and sweet: one calorie is the amount of heat needed to increase the temperature of 1kg (or 1L) of water from 14.5°C to 15.5°C. With the help of a bomb calorimeter, the actual amount of energy produced by food if oxidized (burned) completely can be measured.



### What is a Bomb Calorimeter?

Derived from the Latin terms *calor* meaning “heat” and *metron* meaning “measure,” a calorimeter is simply an instrument used to measure the heat of something. There are many different types of calorimeters available on the market. IKA manufactures the so-called “bomb” or “combustion” calorimeter. Other types of calorimeters include Solution Calorimeters, Differential Scanning Calorimeters (DSC), Titration Calorimeters, Gas Calorimeters and Reaction Calorimeters.

A bomb calorimeter is used to measure the heat created by a sample burned under an oxygen atmosphere in a closed vessel.

A bomb calorimeter is used to measure the heat created by a sample burned under an oxygen atmosphere in a closed vessel (bomb), which is surrounded by water, under controlled conditions. The measurement result is called the Combustion-, Calorific- or

BTU-value. (BTU-value is more common in the U.S.A.) **Note:** The term “bomb” is misleading, but it is the most commonly used description for this kind of equipment. We will use the term “decomposition vessel” instead of bomb from this point on.

### The Combustion Process

About 1g of solid or liquid matter (food) is weighed in a crucible and placed inside a stainless-steel container (the “decomposition vessel”) filled with 30 bar (435psi) of oxygen. Next, the sample is ignited through a cotton thread connected to an ignition wire inside the decomposition vessel and burned (combusted).

During combustion, the core temperature in the crucible can rise up to 1000°C (1800°F), and the pressure rises for a short period of time to approximately 200 bar (2900psi), or sometimes even higher. All organic matter is burned under these conditions, and oxidized. Inorganic matter (minerals) will be oxidized; often, even vitrification takes place. The heat created during the burning process can be determined in different ways.

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# Lyophilization: Monitoring and Improving Your Lab's QA Program

By *RaNaë Alcorn, Director of Marketing, MicroBioLogics, Inc.*



## Lyophilized Microorganism Preparations

In order to obtain accurate and reliable analytical results, many food-testing laboratories use special tools and technologies to augment their quality assurance systems. Lyophilized microorganism preparations have become an integral part of QA programs at many leading U.S. laboratories. As opposed to aging reference cultures, lyophilizing microorganism preparations can provide more reproducible results. "The key attribute of the lyophilized pellet is that it provides a verifiable indicator of the lab's process, specifically whether the facility is meeting established QA standards," states Dr. Michele Smoot, Director of Microbiology at Silliker Group Corp., the leading international network of ISO:17025 accredited food testing and consulting laboratories.

## The Lyophilization Method

First, all of the liquid is removed from the microorganism by freeze-drying, and the microbes are then converted into pellet form. Next, the lyophilized microorganisms are carried in a gelatin casing—consisting of skim milk, dextrose, and ascorbic acid—to protect the microorganisms by preserving the cell wall. Charcoal is used to neutralize any toxic substances that were formed during the freeze drying process. The lyophilized pellets are used as reference stock cultures, enumerated products, process controls, and various proficiency challenges in food microbiology labs to document the lab's quality assurance program. Their long shelf life in refrigerated temperatures allows for easy and safe storage. Though lyophilization can be done in any lab, the process of producing stable, reliable and fully documented preparations is time consuming and expensive.

## Food Process Controls

Food process control pellets are used for quality assurance programs in food microbiology labs. EZ-FPC™, from

MicroBioLogics, are food process controls that are manufactured to deliver a predetermined assay value for qualitative or quantitative daily process controls. EZ-SPORE™ lyophilized spore preparations are enumerated products that are manufactured to deliver a predetermined assay value. The known value of these products allows the lab to challenge and document its internal proficiency, external proficiency, an analyst's proficiency, reproducible control limits of a test method's accuracy, and its ability to detect or enumerate specified target organisms in a food sample.

According to Dr. Smoot, the pellets are valuable for daily process monitoring. "In using these quantitative pellets, each with a known value, we're able to consistently recover specified levels of target organisms and we use this information to establish statistical process control charts, which is a significant benefit. If we don't recover the specified level, it tells us that something is wrong with the process and we need to investigate the problem to maintain quality assurance standards. I like to refer to the pellets as 'daily process control samples' versus 'positive controls.' We use the latter to verify media and so on, but these pellets help us to monitor our actual process on a daily basis."

## Providing Confidence in Quality Assurance

Lyophilized microorganisms provide laboratories with confidence in their processes and quality assurance programs, which is important in the safety of food products. Food process controls provide the dependability and reliability that food laboratories need to meet the requirements of their quality assurance programs as well as to ensure the health of consumers.

For more information about these types of products, visit [www.microbiologics.com](http://www.microbiologics.com) or contact your Fisher Scientific sales representative.

MicroBioLogics® is a leading producer of lyophilized microorganisms, supplying microbiology labs worldwide for over 35 years. Their extensive product line includes over 3,000 items and more than 600 different strains. An ISO:9001 certified company, MicroBioLogics is currently in the process of becoming ISO:17025 certified.

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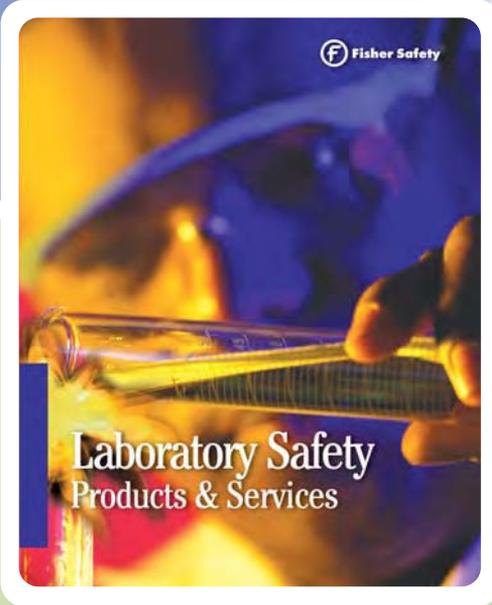


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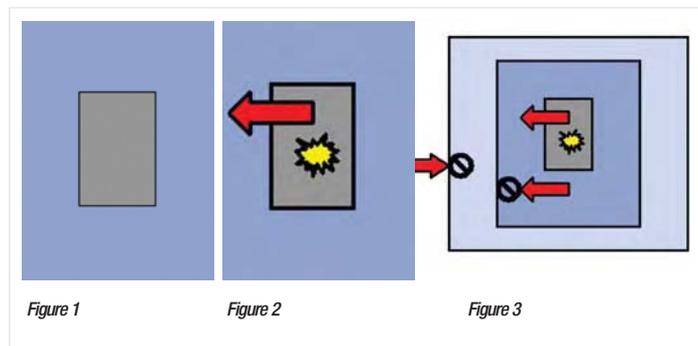
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## Measuring Calories in Food: the Bomb Calorimeter

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*(Figure 1)* A vessel filled with water (inner vessel) surrounds the decomposition vessel.

*(Figure 2)* The heat created by the combustion process is transferred into the surrounding water.

*(Figure 3)* To ensure that the heat created during combustion does not get out of the system or heat gets into the system from the environment (room temperature changes), another water-filled outer vessel is used as insulation.

To measure the temperature inside the water, very sensitive, high-resolution temperature sensors are used.

Decomposition vessels can be operated in a variety of different modes. The “adiabatic,” “isoperibol,” “isotherm,” or “dynamic” modes are the most common. These modes describe the working principles of the calorimeter in terms of the temperature control between the inner and outer vessel surrounding the decomposition vessel.

### Physical and Physiological Calorific Value

After calibrating the decomposition vessel with a substance of a known heat, we know how much heat is necessary to heat up the water by 1°C. After that, the food will be burned and the unit displays the amount of energy inside the food sample in units of calories, J, or BTU per gram. This is the physical calorific value. All elements that compose the food are burned/oxidized. Hydrogen to water, carbon to carbon dioxide, nitrogen will react to nitric acid, minerals will be oxidized, etc.

Some food samples burn better inside the calorimeter than others. (In fact, some burn too fast!) It is sometimes necessary to determine the best possible application in order to optimize and control the burning process. Therefore a variety of methods and combustion aids can be used, including pressing pellets, PE-bags, acetobutyrate, gelatin capsules, combustible crucibles, etc.

Since your body does not burn food in exactly the same way as the decomposition vessel, the result measured is higher than the reality. The body does not digest certain components like fibers, and we also need a certain quantity of energy to actually digest the food. Other parts are transferred into fat and stored inside our bodies. Hence, it is a far more complex process. Additionally, some of us have to work out hard to actually burn some calories, while others have such a well-running metabolism that they seem to burn the food on the spot, as they eat it.

In order to get the physiological calorific value of the food burned inside the calorimeter, further corrections are necessary. With animal food, for example, scientists measure the food (input), and the animal’s feces and urine (output) to determine how effective certain types of food are for the animal. In this manner, food can be optimized for better results.

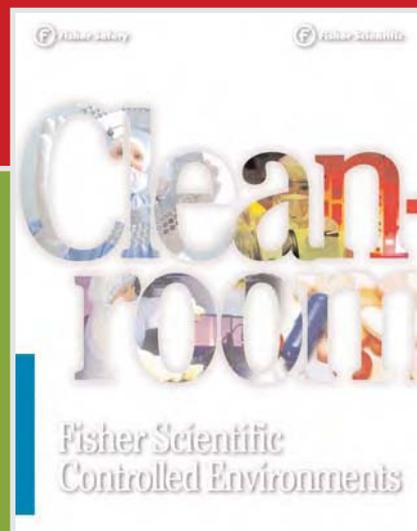
For more information on bomb calorimeters, visit [www.oxygenbombcalorimeter.com](http://www.oxygenbombcalorimeter.com). See [www.fishersci.com](http://www.fishersci.com) for IKA products such as the IKA 2000 Analytical Calorimeter (14-505-131).

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